

Excelsior Energy

- Our Team
- Our Objectives
 - Address the State's energy needs
 - Protect the environment and consumers
 - Attract investment to Minnessta and create jobs on the Iron Range

- 2000 MW of IGCC baseload power
- Sited on former LTV mining site near Hoyt Lakes

Components of Mesaba Proposal

- 1000 MW of wind generation, deployed over 10 years throughout the state
- New transmission line to Twin Cities

Urgent Need for Power

- Conservative forecasts indicate a need for 3300 6000 MW in Minnesota lathe current planning horizon
- Mesaba Energy Project meets a portion of the need, but does not:
 - Derail other proposed plants that are underway
 - Replace the market for distributed generation
 - Reduce the need for aggressive conservation 8

Strategic Opportunity for Minnesota

- Giant step forward in reducing emissions
- Cost effective insurance policy for consumers
- Cost of power will be competitive



Reducing Environmental Impacts

- Air emissions from IG&C are one-tenth of federal new source performance standards
- Allows domestic, abundant baseload energy resource to be deployed in an environmentally sensitive manner
- Wind component reduces overall project emissions by an additional 17%

Reducing Environmental Impacts (cont'd)

- Project site is an existing industrial site
- Mercury removal technology for IGCC is in advanced development stages
- Transmission siting impacts
 minimized by following existing
 transportation corridors—
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Insurance Policy for Consumers

The Mesaba Energy Project reduces
Minnesotans' exposure to:

- Natural gas price spikes
- Price increases due to changes in environmental laws



Cost Competitive Power

Mesaba power will be cost competitive of due to:

- Economies of scale due to project size
- Fuel source and transport flexibility
- Possible federal funding and tax credits
- Site infrastructure



			
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Site Advantages

- Existing rail and port access
- Empty unit trains and ore boats
- Private water resources
- Isolated existing industrial site
- Strong public support



Investment and Job Creation

- Over \$3 billion of investment in Minnesota
- Construction of IGCC plant, wind turines and transmission lines will create over 1000 jobs during a 10+ year construction phase;
- Operation of IGCC plants and wind turbine manufacturing, assembly and operation will create approximately 1000 direct, permanent jobs
- 2000 4000 additional indirect jobs



"First-Mover" Advantage

- Largest IGCC installation for power generation
- Will attract synergistic industries that other power generation sources cannot



Project Status

- IRRRB has authorized preliminary funding and is providing an option on the site
- Seeking federal support
 - DOE funding for IGCC, mercury removal
 - . Tax credits for IGCC, wind
- Preparing Minnesota legislation to enable the project to proceed



Legislation

- Personal property tax exemption
- Certificate of need exemption
- Transmission siting assistance
- Power purchase agreement



Why 2002?

- Minnesota is at risk of an electric generation shortfall, and the need to act is urgent
- Long lead-time need to permit and construct plant and transmission
- If this project is not endorsed, other projects will be selected





Proliminary Analysis

Assessment of Coal Fired IGCC in Northern Minnesota



Proposers Excelsion Energy Preparate ICF Consulting Javany 2002

Judan Bone Maria Fesca Screens

Compelling Results.

60002 CF Resource, Inc. All Highle Res



Overview of ICF Consulting

- Gobal energy and environmental consulting firm (Washington D.C., California, London offices); 500 plus employees

- employees

 30 years of electricity industry consulting
 Integrated analysis of electric, fuel, transmission and environmental markets

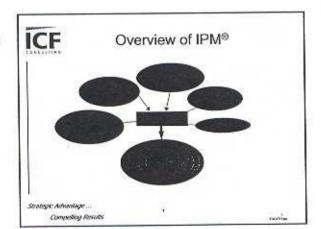
 10F proprietary wholesale power, natural gas, cast and environmental allowance market and valuation studies such year inclusing numerous due digence projects

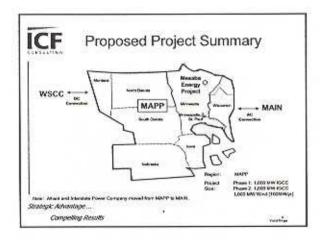
 Currently suspenting financing of several tribles in power plant assets close bank and rating agency.

 Strategic Sessibles Assets

Compelling Results

- Wholesale reliability, stranded cost, and bankruptcy testimony. Man consultant to Federal Government on generation sector analysis, particularly on environmental lessues.
- environmental issues
 Most accurate track record of power
 price forecasting and allowance
 market forecasting for both SO₃ and
 NO_X
 Environmental compriance planning
- Environmental compliance planning
 Gas and coal market forecasting.
 Energy Conservation





MAPP is a Decided Laggard in Firm Power Plant Capacity Additions

Region in Descending Rank	Firm Additions (WW) (On-line 1999-2001 plus ourrently under construction)	% of 2021 Regional Peal Load	
ERCOT	21,049	37	
MAN	14,784	20	
SPP	7,170	18	
SERC	46,204	50	
FRCG	7,763	20	
MPCC	7,976	34	
EGAR	16,931	16	
MAAC	8,801	16	
WSCC	25,606	21	
MAPP	1,936	96s. 6	
U.S. Total	160,735	22	

Strategic Advantage

Competing Results

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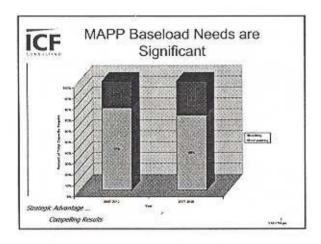
ICF Forecast of MAPP Capacity Deficit by 2004 is Greater Than any Other Region

Regions in Descending Rank	Non-Firm Build Requirements as Percent of Peak (%)	
MAPP	12	
SUNC	0	
SPP	7	
MAAC	7	
WSCC		
MPGC	2	
MAIN	2	
ECAR	0	
SRCOT	g.	
FROC	a	
U.S. Total	5	

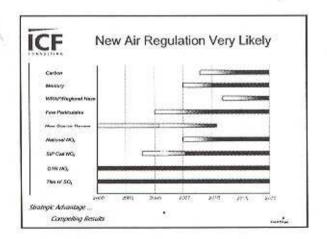
Some CF and constant U.S. The winds are not indigent an opening. Strategic Advantage ...

Competing Results

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Average Cost of New Power **ICF** Plants Including Transmission (2000 cents/kWh) High Gas Price¹ **New Plant Base Case** Twin Cities - Gas 3.2 4.2 Combined Cycle Mesaba IGCC 3.7 3.7 Coal Difference +0.5 -0.5 Competing Results



New Environmental Regulations are Very Likely by 2010

Pollutant	New Regulation	ICF Assessed Probability (%) 90	
SO ₂	50% National Reduction		
NO _x	National 0.15 lb NO _x /MMBtu Limit – Annual		
Mercury 75% Reduction		90	
CO ₂	Mild Control With Trading	75	

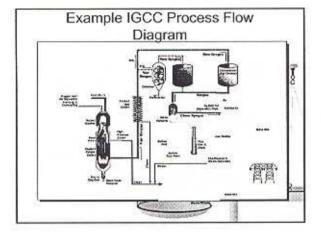
Strategic Advantage ... Compelling Results

IGCC is Very Clean Among Coal Plants

Pollulant	Units	Representative Ranges		
		Existing Coal Plant	New Coal Plant	IGCC
so,	lbe SO ₂ MM9tu	0.3 - 5.0	0.3 - 0.05	0.017
NO,	NO,/WMBtu	0.3 - 1.5	0.03 - 0.15	0,024
002	ibs CO ₂ kWh	2,1-22	2.1 - 2.2	1,31-1,8
Mercury	lbs Mercury/10 ² MWH	0.069	0.006	03

Strategic Advantage ...

Competing Results



How IGCC Works - Four Basic Steps

- Coal is injected with high temperature steam and oxygen/air into a gasifier to generate fuel gas
- Fuel gas then passed to hot gas cleanup system to remove particulates, sulfur and nitrogen compounds
- Clean fuel gas then combusted in a gas turbine to produce electricity
- Heat from hot gas then used to produce steam for use in a steam turbine to generate administrational electricity



IGCC Background

- Coal gasification technology has been around since 19th century
 - From early 19th century to 1940's most fuel gas distributed for residential or commercial use in US was produced from gasification of coal/coke
 - Replaced by low cost natural qus beginning in 1940's
- Renewed interest in coal gasification due to rising natural gas prices/limited supply around the world
- Currently 130 gasification plants operating or under construction representing 43,000 MWth
 - Annual gasification growth rate of about 3000 MWth/year
- Significant Investment in coal gasification termology by US Department of Energy
 - 5 IGCC demonstration plants in US
 - Concluded that IGCC systems are among the cleanest and most efficient of the creequipm clean cost production technologies

IGCC Advantages - Technical

- Modular design, can stage generation capacity and
- incorporate further technology advancements

 Existing high thermal efficiency (~40%) expected to increase with turbine advancements
- Only advanced technology capable of co-producing electric power and a wide variety of commodity and premium products
 - · source of hydrogen for fuel cells
 - feedstock for production of chemicals & fertilizers
 - slag can be recycled into building products



IGCC Advantages - Environmental

- NOx emissions from IGCC plant are 90% lower than conventional state of the art coal power plant
 - 1/65 of NOx emissions from existing regional MN coal plant
- SO2 emissions are reduced more than 34% from conventional coal plants
 - 1/127 of SO2 emissions from existing regional MN
- Greenhouse gas (CO2) emissions reduced by 30-35% from state of the art coal power plant

IGCC Advantages - Environmental Con't

- Particulate Matter 1/34 of an existing MN regional coal plant
- IGCC Mercury removal of + 90% achievable today with improved technologies being demonstrated
- IGCC higher cycle efficiency compared to state of art coal power plant reduces means less emissions per unit power preduced
- IGCC system requires less water and less, space

Conclusion With legislative support, this project will: Address the state's energy needs and enhance reliability Protect our natural environment Create good jobs on the Iron Range Hedge against environmental costs Likely Alternative: MN imports power and emissions MN loses investment, jobs, reliability and environmental control Ratepayers exposed to environmental costs