

**STATE OF MINNESOTA  
OFFICE OF ADMINISTRATIVE HEARINGS  
FOR THE MINNESOTA PUBLIC UTILITIES COMMISSION**

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In the Matter of a Petition by  
Excelsior Energy, Inc. for Approval  
Of a Power Purchase Agreement, Under  
Minn. Stat. § 216B.1694,  
Determination of Least Cost  
Technology, and Establishment of a  
Clean Energy Technology Minimum  
Under Minn. Stat § 216B.1693

PUC Docket No. E-6472/M-05-1993  
OAH Docket No. 12-2500-17260-2

**SURREBUTTAL TESTIMONY OF  
MICHAEL G. CASHIN**

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1           The above matter is before Administrative Law Judges Steve M. Mihalchick and  
2 Bruce Johnson. Pursuant to Minnesota Rules Chapter 1400, the following is submitted as  
3 direct testimony offered by Minnesota Power.

4   **Q.    Please state your name and business address.**

5   A.    My name is Michael G. Cashin, PE. My business address is Minnesota Power, 30  
6        West Superior Street, Duluth, MN 55802.

7

8   **Q.    For whom are you testifying?**

9   A.    I am testifying on behalf of Minnesota Power, a party to this contested case.

10

11   **Q.    Have you previously provided testimony in this proceeding?**

12   A.    Yes, on September 5, 2006, I filed Direct Testimony on behalf of Minnesota  
13        Power that addressed environmental benefit issues and air permit issues related to  
14        the Mesaba Project.

15

16   **Q.    Are you sponsoring any documents and exhibits in the filing?**

1 A. Yes. Exhibit MGC-2, “Gasification: Moving From an Environmental Push to an  
2 Economic Pull”. Dale Simbeck, SFA Pacific, Inc. presented at the October 2006  
3 Gasification Technologies Conference in Washington, D.C.

4

5 **Q. What is the purpose of your Surrebuttal Testimony in this proceeding?**

6 A. The purpose of my Surrebuttal Testimony is to respond to the Rebuttal Testimony  
7 of Excelsior Energy, Inc. witness Robert S. Evans II. I will respond to the issues  
8 raised by Robert S. Evans II about the following matters:

- 9 • IGCC’s relative performance in reducing emissions of mercury, sulfur  
10 dioxide (SO<sub>2</sub>), nitrogen oxides (NO<sub>x</sub>) and particulate matter compared to  
11 modern pulverized coal technology.
- 12 • Whether carbon capture and storage is a realistic option for the Mesaba  
13 Project.
- 14 • At Page 20 of his Rebuttal Testimony, Mr. Evans states, “... Mr. Cashin  
15 states ‘Because the differential between IGCC and PC technologies’  
16 ability to reduce emissions for mercury, SO<sub>2</sub> and NO<sub>x</sub> is relatively small,  
17 in terms of actual emissions compared to uncontrolled emissions, the most  
18 important benefit that could come out of IGCC technology could be an  
19 answer for major carbon emission reduction through sequestration.’ The  
20 statement as it applies to the removal of mercury, SO<sub>2</sub> and NO<sub>x</sub> is  
21 carefully crafted to discount the significant reductions apparent in Figure  
22 RSE-3. By qualifying the reductions in terms of ‘actual emissions  
23 compared to uncontrolled emissions,’ Mr. Cashin is avoiding the fact that  
24 what comes out the stack is important. If this was not the case, there

1 would be no basis for Mr. Cashin's opening remarks that Minnesota  
2 Power's 'announced plans for major mercury, sulfur dioxide (SO<sub>2</sub>),  
3 particulate [sic] and nitrogen oxide [sic] (NO<sub>x</sub>) emission reductions....help  
4 to underscore our appreciation for today's and tomorrow's environmental  
5 policy realities' and the statement would be considered hypocritical."

- 6 • At Page 23 of his Rebuttal Testimony, Mr. Evans states regarding  
7 capability of conventional coal-fired PC power plants to deliver  
8 performance comparable to IGCC for mercury removal that "This may  
9 prove to be true (if 90% removal is the target), but the measures that must  
10 be taken at such facilities which fire subbituminous coals (to which most  
11 such plants in the state are limited) are less proven and are expected to be  
12 more expensive to achieve than the same level of control associated with  
13 the use of the activated carbon beds to be employed on the Project.  
14 Cleaning mercury from large volumes of stack gases in conventional coal  
15 settings is much more difficult than cleaning mercury from the fuel as is  
16 the case in IGCC facilities."

- 17 • At Page 4 of his Rebuttal Testimony, Mr. Evans states, "Information  
18 contained in testimony presented by Mr. Clarke and Mr. Cashin  
19 underscores Excelsior's position that the overall emissions profile  
20 associated with the project is unrivaled by any conventional coal-fueled  
21 steam electric generating technology and clearly provides for significant  
22 emission reductions."

23

1 **Q. How does the relative environmental performance of conventional pulverized**  
2 **coal technology operated with conventional emission control equipment**  
3 **compare with IGCC technology?**

4 A. Relative to uncontrolled emissions from pulverized coal technology, the  
5 environmental performance for criteria pollutant emissions from PC technology  
6 operated with conventional emission control equipment and IGCC technology are  
7 both significantly better. IGCC environmental emission performance can be  
8 better or not as good as that for PC technology operated with emission control  
9 equipment, depending on factors such as the specific coal being burned and  
10 design of emission controls. The significance of these emission performance  
11 differences depends on local or regional environmental quality and, in the case of  
12 emissions that are subject to management under a cap and trade program like SO<sub>2</sub>,  
13 NO<sub>x</sub> and mercury, the relative cost for alternatively achieving emission reductions  
14 in other locations by purchasing emission allowances from the marketplace.

15

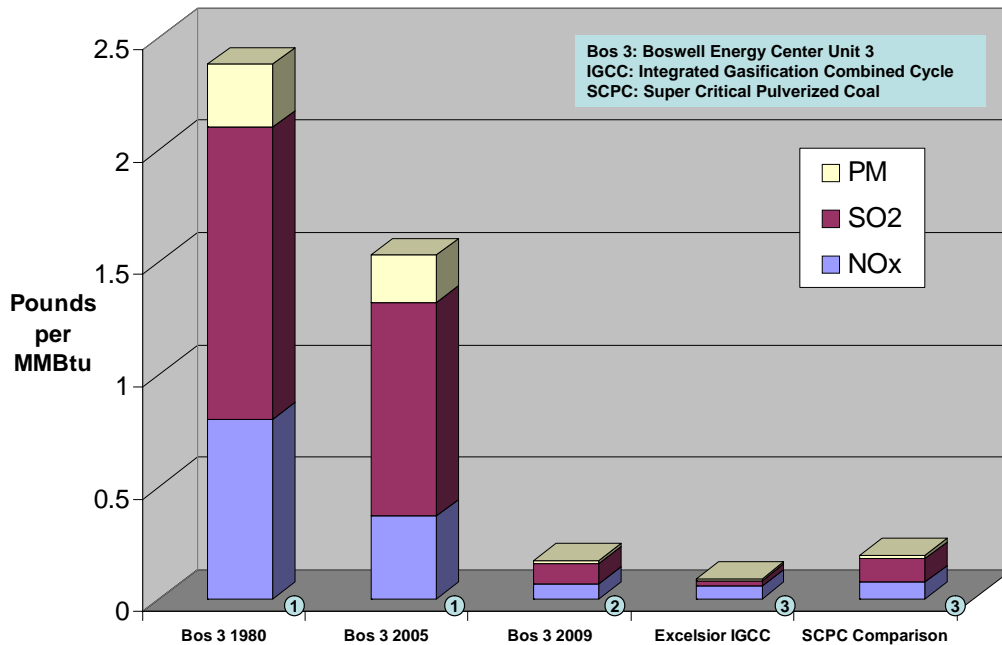
16 **Q. What is the relative emission performance of criteria pollutants of concern**  
17 **for pulverized coal and IGCC technology?**

18 A. Relative emission performance can be assessed through side-by-side comparison  
19 of the historic emission rates of Minnesota Power's Boswell Energy Center Unit  
20 3, emission control retrofits announced for the Boswell Energy Center Unit 3 for  
21 operation in 2009, Excelsior Energy's Mesaba Energy Project Part 70 Operating  
22 Permit submittal information for Mesaba Energy Unit 1, subbituminous coal  
23 IGCC performance and the Excelsior Energy characterization of Super Critical  
24 Pulverized Coal (SCPC) emissions performance referenced in Excelsior's Part 70

1           Operating Permit Application. Assessment can also give consideration to  
2           emission allowance pricing projections made by the United States Environmental  
3           Protection Agency.

4  
5           This direct comparison of PM, SO<sub>2</sub> and NO<sub>x</sub> emission rates demonstrates how  
6           conventional pulverized coal units like Boswell Unit 3, which was outfitted with a  
7           wet particulate scrubber to help control emissions, have improved environmental  
8           performance through means such as optimizing coal supply and operation of  
9           pollution control equipment. Minnesota Power's announced retrofit of Best  
10          Available Control Technology for PM, SO<sub>2</sub> and NO<sub>x</sub> on Boswell Unit 3 results in  
11          operational emissions performance comparable to that cited by Excelsior Energy  
12          for IGCC and SCPC, as shown in the Criteria Emissions Performance  
13          Comparison.

## Criteria Emissions Performance Comparison



References:  
 1- Boswell Unit 3 Performance Test Data  
 2- Boswell 3 Multi-Emission Environmental Improvement Plan (October 2006)  
 3- Excelsior Energy, Mesaba Energy Project Part 70 Air Permit Application, June 16, 2006 Sections 3.4 & 5.4  
 Mercury is shown for direct comparison elsewhere because emission rates are much smaller than for PM, SO<sub>2</sub>, and NO<sub>x</sub>.

M. G. Cashin, Minnesota Power 10/31/2006

1

2           There are, indeed, differences in the environmental performance for the three high  
 3           environmental performance technologies (existing retrofit PC, IGCC and SCPC),  
 4           but the significance of those differences would need to be determined by  
 5           assessing whether any significant local environmental benefits are experienced or  
 6           whether the cost to purchase emission allowances for reductions achieved at other  
 7           locations justifies any cost premiums associated with providing for greater  
 8           emission reductions at the plant location.

9

10   **Q    Is Minnesota in attainment with the National Ambient Air Quality Standards**  
 11   **(NAAQS) established to be protective of human health and welfare with a**  
 12   **margin of safety?**

1 A. Yes. Minnesota has been in attainment with all the NAAQS for over a decade.

2

3 **Q. Is an energy project in Northern Minnesota expected to result in emissions**  
4 **that would degrade Minnesota air quality such that it would violate the**  
5 **NAAQS?**

6 A. No. Although both the NAAQS for ozone and fine particulates is targeted for  
7 being made more stringent, Northern Minnesota is well below the current  
8 NAAQS and is not expected to have attainment issues with the revised NAAQS.  
9 Air quality issues of local concern in Northern Minnesota are impacts on regional  
10 haze in nearby Class I Wilderness areas like the Boundary Waters Canoe Area  
11 and Voyageurs National Park, and contributions Minnesota emissions may be  
12 making to mercury in fish in mercury impaired waters.

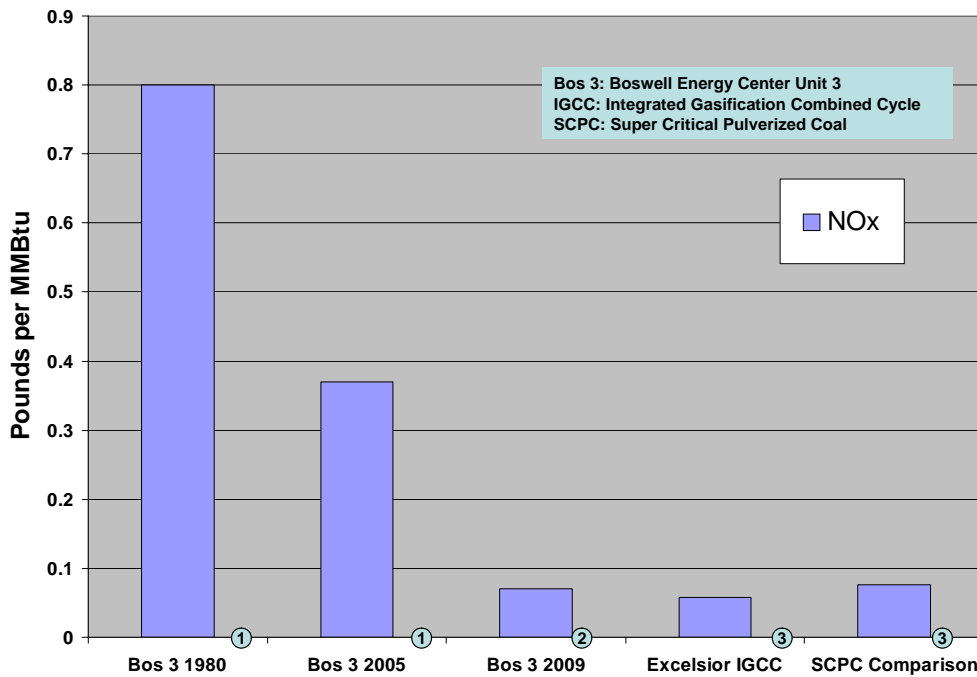
13

14 **Q. Is the difference between new plant NO<sub>x</sub> emission rates significant for a**  
15 **Northern Minnesota facility?**

16 A. No. As shown in the diagram, NO<sub>x</sub> Emissions Comparison, emission rates are  
17 comparable. Excelsior Energy has indicated that their net heat rate is 9391  
18 Btu/kWh and net capacity of 606 MWs (page 18 of Mr. Evan's Rebuttal  
19 Testimony). That is associated with 44.9 million MMBtus per year heat input if  
20 operating at a 90% capacity factor. A difference of 0.03 lbs NO<sub>x</sub> per MMBtus  
21 then translates to 674 tons of NO<sub>x</sub> per year. With current NO<sub>x</sub> allowance pricing  
22 running below \$1000 per ton, the difference in environmental performance can be  
23 compensated for with less than a \$1 million annual NO<sub>x</sub> allowance purchase,  
24 which is not significance relative to differences in overall project costs.

1 Northeastern Minnesota is in attainment with air quality standards established as  
 2 protective of human health and welfare, so purchase of allowances that provide  
 3 for emission reductions within the CAIR region sufficiently addresses  
 4 environmental impact differences.

### NOx Emissions Comparison



References:  
 1- Boswell Unit 3 Performance Test Data  
 2- Boswell 3 Multi-Emission Environmental Improvement Plan (October 2006)  
 3- Excelsior Energy, Mesaba Energy Project Part 70 Air Permit Application, June 16, 2006 Sections 3.4 & 5.4  
 Mercury is shown for direct comparison elsewhere because emission rates are much smaller than for PM, SO<sub>2</sub> and NO<sub>x</sub>.

M. G. Cashin, Minnesota Power 10/31/2006

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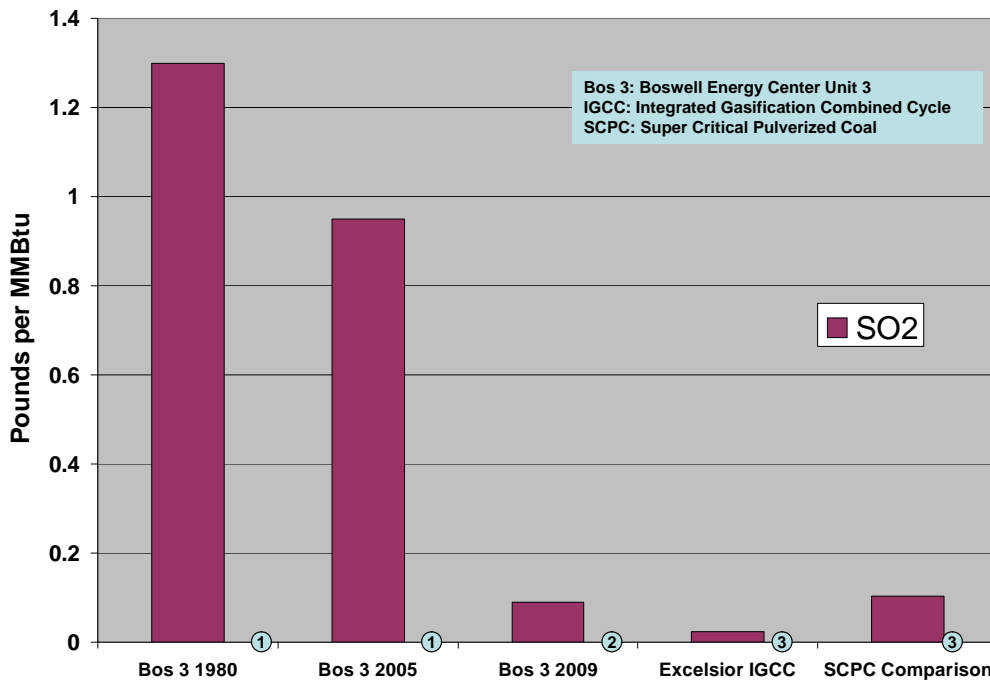
6 **Q. Is the difference between new plant SO<sub>2</sub> emission rates significant for a**  
 7 **Northern Minnesota facility?**

8 A. No. As shown in the diagram, SO<sub>2</sub> Emissions Comparison, emission rates are  
 9 comparable. Excelsior Energy has indicated that their net heat rate is 9391  
 10 Btu/kWh and net capacity of 606 MWs (page 18 of Mr. Evan’s Rebuttal  
 11 Testimony). That is associated with 44.9 million MMBtus per year heat input if  
 12 operating at a 90% capacity factor. A difference of 0.07 lbs SO<sub>2</sub> per MMBtus



1 then translates to 1573 tons of SO<sub>2</sub> per year. With current SO<sub>2</sub> allowance pricing  
 2 running around \$550 per ton, the difference in environmental performance can be  
 3 compensated for with less than a \$1 million annual SO<sub>2</sub> allowance purchase,  
 4 which is not significant relative to differences in overall project costs.  
 5 Northeastern Minnesota is in attainment with air quality standards established as  
 6 protective of human health and welfare, so purchase of allowances that provide  
 7 for emission reductions within the CAIR and Acid Rain Program region  
 8 sufficiently addresses environmental impact differences.

### SO<sub>2</sub> Emissions Comparison



References:  
 1- Boswell Unit 3 Performance Test Data  
 2- Boswell 3 Multi-Emission Environmental Improvement Plan (October 2006)  
 3- Excelsior Energy, Mesaba Energy Project Part 70 Air Permit Application,  
 June 16, 2006 Sections 3.4 & 5.4  
 Mercury is shown for direct comparison elsewhere because emission rates  
 are much smaller than for PM, SO<sub>2</sub>, and NO<sub>x</sub>.

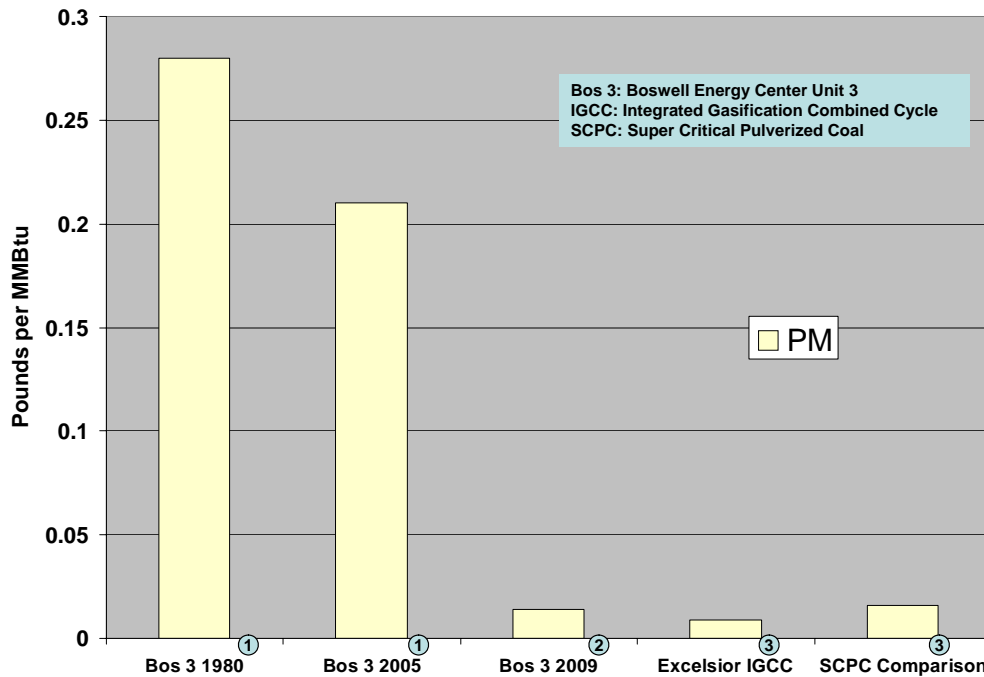
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9

10 **Q. Is the difference between new plant particulate matter emission rates**  
 11 **significant for a Northern Minnesota facility?**

1 A. No. As shown in the diagram, PM Emissions Comparison, emission rates are  
2 comparable. Excelsior Energy has indicated that their net heat rate is 9391  
3 Btu/kWh and net capacity of 606 MWs (page 18 of Mr. Evan's Rebuttal  
4 Testimony). That is associated with 44.9 million MMBtus per year heat input if  
5 operating at a 90% capacity factor. A difference of 0.01 lbs PM per MMBtus  
6 then translates to 225 tons of particulate matter per year. Particulate matter  
7 emissions are not controlled under a cap and trade program, so monetization is  
8 limited to recognition of emission fees assigned by the State, which are currently  
9 around \$30 per ton. Contributions to regional haze from particulate matter are an  
10 environmental concern. Excelsior has cited emissions for other haze contributors  
11 (SO<sub>2</sub>, NO<sub>x</sub> and PM) as being under study (refer to Page 23 of Mr. Evans Rebuttal  
12 Testimony) and indicates Excelsior expects to resolve any issues with the Mesaba  
13 Project's modeled impacts on nearby Class 1 Wilderness Areas. Mesaba Project  
14 information regarding the significance of 225 tons per year of PM is not available  
15 for analysis for regional haze. Northeastern Minnesota is in attainment with air  
16 quality standards established as protective of human health and welfare and I  
17 would not expect PM emissions of this magnitude to be an issue for NAAQS  
18 attainment.

## Particulate Matter Emissions Comparison



References:  
 1- Boswell Unit 3 Performance Test Data  
 2- Boswell 3 Multi-Emission Environmental Improvement Plan (October 2006)  
 3- Excelsior Energy, Mesaba Energy Project Part 70 Air Permit Application, June 16, 2006 Sections 3.4 & 5.4  
 Mercury is shown for direct comparison elsewhere because emission rates are much smaller than for PM, SO<sub>2</sub> and NO<sub>x</sub>.

M. G. Cashin, Minnesota Power 10/31/2006

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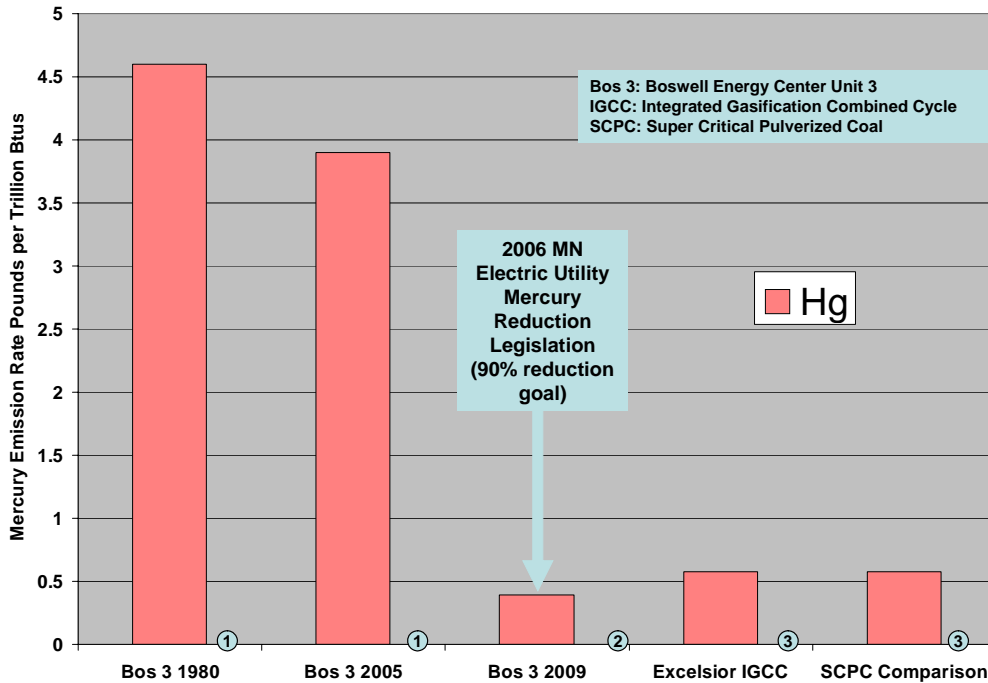
3 **Q. Is the difference between new plant mercury emission rates significant for a**  
 4 **Northern Minnesota facility?**

5 A. No. As shown in the diagram, Mercury Emissions Comparison, mercury  
 6 emission rates are comparable. The Boswell Unit 3 emission rate, following  
 7 planned retrofits, is projected in an engineering analysis submitted in the Boswell  
 8 3 Environmental Improvement Plan filed with the Minnesota Public Utilities  
 9 Commission under Docket No. E015/M-06on October 27, 2006.. Minnesota  
 10 Power has proposed controls that are expected to allow the Boswell Unit 3 to  
 11 achieve a goal of 90% mercury reduction relative to current plant emissions. This  
 12 reduction would be made in addition to the Boswell Unit 3 shift to lower mercury

1 content coal that was accomplished between 1980 and 2005 and the co-benefit  
2 removal of 16% to 21% of inlet mercury by the existing wet particulate scrubber  
3 equipment.

4  
5 Excelsior Energy calculated the Mesaba Project's mercury emissions based on a  
6 presumed 90% reduction compared to the average mercury content of sub-  
7 bituminous coal, as is evident from their Part 70 Operating Permit Application.  
8 While the Boswell 3 retrofitted mercury emission rate would be lower than either  
9 IGCC or SCPC emission rates, the difference compared to IGCC or SCPC  
10 emission rates is not considered significant relative to overall new facility  
11 mercury emissions. Excelsior Energy has indicated that their net heat rate is 9391  
12 Btu/kWh and net capacity of 606 MWs (page 18 of Mr. Evan's Rebuttal  
13 Testimony). That is associated with 44.9 million MMBtus per year heat input if  
14 operating at a 90% capacity factor. A difference of 0.1 lbs mercury per Trillion  
15 Btus then translates to less than 5 pounds of mercury per year. Even if mercury  
16 allowances trade as high as \$100,000 per pound, which is about triple the EPA  
17 projected price under the Clean Air Mercury Rule (CAMR) trading program, the  
18 cost to purchase allowances and have reductions made in another part of the  
19 CAMR region is less than \$1 million annually, which is not significant relative to  
20 overall project cost differences. Also, the difference amounts to less than 20% of  
21 the overall annual mercury emissions estimated by Excelsior for the Mesaba  
22 Project of 26 pounds.

### Mercury Emission Performance Comparison



References:  
 1- Boswell Unit 3 Performance Test Data  
 2- Boswell 3 Multi-Emission Environmental Improvement Plan (October 2006)  
 3- Excelsior Energy, Mesaba Energy Project Part 70 Air Permit Application, June 16, 2006 Sections 3.4 & 5.4

M. G. Cashin, Minnesota Power 10/31/2006

1

2 **Q. Is it easier or more cost effective to remove mercury from a concentrated gas**  
 3 **stream as is the case for IGCC compared to pulverized coal?**

4 **A.** Not necessarily. IGCC mercury cleanup is a demonstration technology. While  
 5 removal of mercury from a more concentrated source, in theory, should be easier,  
 6 IGCC involves passing the mercury laden gas through a bed of activated carbon  
 7 while the pulverized coal technology involves mixing powdered activated carbon  
 8 with flue gas and removing the mercury laden activated carbon in the particulate  
 9 removal systems. The Mesaba Project’s IGCC technology would deliver the  
 10 mercury concentrated gas stream intrinsic to its design, but IGCC itself carries a  
 11 cost premium compared to conventional pulverized coal technology. A complete  
 12 assessment of control costs would assign the capital cost premium for IGCC

1 against emission control costs in addition to equipment components specifically  
2 required for emission controls. Excelsior has not provided such data for review.

3

4 **Q. Is carbon capture and storage a realistic option for the Mesaba Project?**

5 A. I maintain the answer is no. While Excelsior notes (reference Page 21 of Mr.  
6 Evan's Rebuttal Testimony) that Excelsior is presently engaged in efforts to  
7 identify options for managing its CO<sub>2</sub>, including a study with the Plains CO<sub>2</sub>  
8 Reduction Partnership (PCOR), the measures cited by Mr. Steadman, Project  
9 Manager for the PCOR Project, that are applicable to Northern Minnesota include  
10 carbon sink options like restoring peat bogs that may be drying out and reducing  
11 associated natural release of methane. Such projects are typically categorized as  
12 offset projects and involve certification of prospective carbon credits and  
13 exchange of these credits through a carbon credit trading system. Minnesota  
14 Power also is a PCOR participant and has facilitated offset projects of its own, as  
15 reported under the Climate Challenge Program via Minnesota Power's annual  
16 EIA 1605(b) Voluntary Reporting of Greenhouse Gas Emissions filings.  
17 Minnesota Power considers such offset projects as valid for offsetting greenhouse  
18 gas emissions from fossil fuel combustion, but there is nothing related to such  
19 offsets that would not be available to any fossil fuel technology, be it IGCC or  
20 SCPC.

21

22 Excelsior also references the transport of carbon dioxide gas sequestered from the  
23 Mesaba Project via a pipeline at 1500 psig to serve enhanced oil recovery in  
24 North Dakota. While transporting CO<sub>2</sub> waste from Minnesota to North Dakota is

1 a physical option, the Mesaba Project (or any Minnesota electric generation  
2 facility) does not have the benefit of a Minnesota long term CO<sub>2</sub> storage  
3 repository. The capital cost for transport of high pressure CO<sub>2</sub> to North Dakota  
4 was roughly estimated by Excelsior energy to be about \$1 billion (See September  
5 28, 2006 Excelsior Energy Excelsior Energy's Responses to MCEA's Information  
6 Request Nos. 8 & 9).

7  
8 Excelsior Energy has indicated that the Mesaba Project's net heat rate is 9391  
9 Btu/kWh and net capacity of 606 MWs (page 18 of Mr. Evan's Rebuttal  
10 Testimony). That is associated with 44.9 million MMBtus per year heat input if  
11 operating at a 90% capacity factor. Per the Department of Energy, sub-  
12 bituminous coal has uncontrolled carbon dioxide emissions of about 212.7 lbs  
13 CO<sub>2</sub>/MMBtu. Thus, the Mesaba Project operating with a 90% capacity factor and  
14 no CO<sub>2</sub> removal would involve emissions of about 4.77 million tons of CO<sub>2</sub>  
15 annually. Presuming carbon capture of 90% after retrofitting the \$1 billion in  
16 carbon capture equipment and pipeline equipment cited by Excelsior, the Mesaba  
17 Project would need to transport about 4.3 million tons of CO<sub>2</sub> from Northern  
18 Minnesota to North Dakota annually. Simply assigning a 20% factor for  
19 annualizing the cost for the \$1 billion in capital equipment (with no consideration  
20 of energy lost for CO<sub>2</sub> capture, compression and transport), the effective cost for  
21 the Mesaba Project's Carbon Capture and Storage would be about \$50 per ton  
22 CO<sub>2</sub>. That is equivalent to about a \$42 per net megawatt hour CO<sub>2</sub> CCS premium  
23 for the Mesaba Project's electricity generation to just service the capital cost  
24 component. The Mesaba Project's cost for CO<sub>2</sub> capture and transport, not

1 including operational costs, is more than double that of the CO<sub>2</sub> Trading Scheme  
2 market in Europe, established under the Kyoto Protocol. Minnesota Power  
3 considers such cost dynamics to be unrealistic for application at a Northern  
4 Minnesota IGCC generating facility, considering generation could also be built in  
5 closer proximity to natural geologic CO<sub>2</sub> storage in other states serving the  
6 regional power market at a lower cost.

7

8 **Q. Does the Mesaba Project clearly provide for significant emission reductions**  
9 **that are unrivaled by any conventional coal-fueled steam electric generating**  
10 **technology?**

11 A. No. There is carbon capture and sequestration technology being developed that  
12 can be applied to conventional pulverized coal, such as Electro Catalytic  
13 Oxidation, CO<sub>2</sub> capture and use of conventional CO<sub>2</sub> scrubbers using solvents  
14 such as methyl ethyl amine. Just as the Excelsior is projecting that Carbon  
15 Capture and Storage (CCS) will become available at some future date for IGCC,  
16 CCS can be projected as becoming available for conventional technologies in a  
17 similar time frame. As indicated in the analysis cited in this Surrebuttal  
18 Testimony, conventional PC can already deliver environmental performance  
19 comparable to IGCC, using conventional technologies while carrying less project  
20 risk than that involved with an IGCC facility constructed in Northern Minnesota.

21

22 This point is reinforced in an October 4, 2006 Paper Presentation by Mr. Dale  
23 Simbeck, SFA Pacific, Inc. to the Gasification Technologies Conference,  
24 “Gasification: Moving from an Environmental Push to an Economic Pull.” See



1 Exhibit MGC-2. On slide 10, Mr. Simbeck highlights emission rate differences  
2 between IGCC compared to pulverized coal and assigns an IGCC advantage in  
3 terms of cost per MWh. The environmental advantage cited for IGCC translates  
4 to only a \$1.40 per megawatt hour savings relative to allowance market  
5 replacement costs. Mr. Simbeck concludes that there is little difference that can  
6 justify the capital cost and technology risk premium associated with IGCC.

7

8 **Q. Does this conclude your surrebuttal testimony?**

9 A. Yes.